

## Is your load safe to dump?

- \* Is material loaded evenly?
  - ensure load isn't heavy on one side
  - ensure load isn't top heavy
- \* Has material shifted during transport?
- \* Is material potentially wedged?
- \* Will material flow freely?



## We can help you get unloaded safely!

*If you have any concern about the condition of your load and your ability to dump the load safely, **please let us know. We will be happy to assist you.***



## Is your equipment in safe condition?

**TAKE TWO BEFORE YOU DO**

### **Trailer Frame / Rear Suspension:**

- airbags (properly inflated, lines to airbags free of leaks)
- springs & bolts in good condition
- hinge/dump pins (good condition/properly lubricated)
- tires properly inflated
- frame free of cracks, all bolts & welds in good condition

### **Trailer Frame / Dump Tub:**

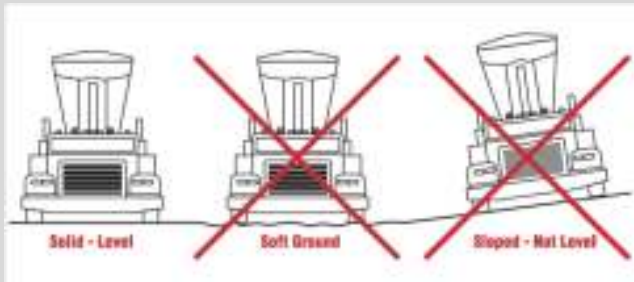
- free of breaks, cracks, broken welds, etc..
- cylinder mounts properly lubricated & in good condition
- cylinder pins securely in mounts
- hydraulic cylinders, fittings, valves in good condition
- retaining bolt & cotter key in place for rollers

### **Fifth Wheel Area:**

- Fifth Wheel Plate free of cracks
- Fifth Wheel Pin secure and in good condition
- Hydraulic fittings free of cracks, leaks, etc.



**Select a safe location to dump**



Maintain a safe distance from people/equipment

**Do not attempt to dump during high wind conditions**



**DO NOT TAKE AN UNNECESSARY RISK!**



**Dump Trailer Tip-Over Prevention**



**NOTICE:**

*At Steel Dynamics, Safety is our #1 Core Value. Dump Trailer operations present a significant safety concern within our facilities and we are committed to preventing ALL dump trailer tip-overs. We encourage our suppliers to take necessary measures to help prevent dump trailer tip-over incidents.*



**SAFELY OR NOT AT ALL**